

## THE SYNTHESIS AND STRUCTURAL CHARACTERIZATION OF WAY-120,491; A NOVEL POTASSIUM CHANNEL ACTIVATOR

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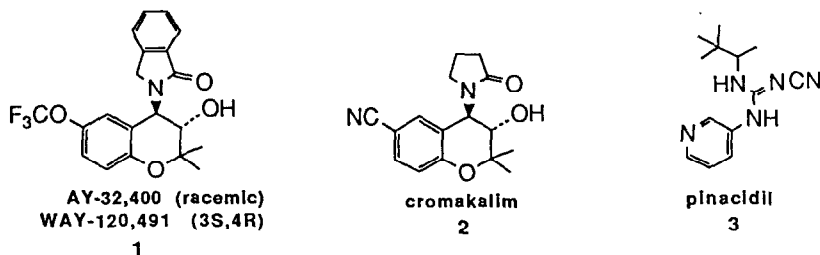
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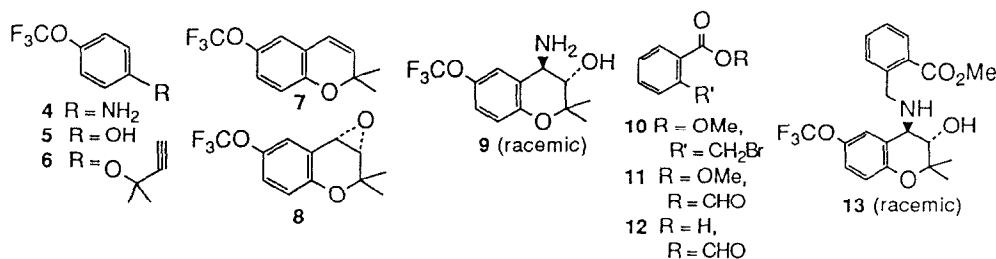
**Abstract:** The synthesis of the antihypertensive potassium channel activator WAY-120,491 (**1**) is described. X-ray crystallographic analysis of carbamate **15a** established the 3*S*,4*R* configuration of **1**. The large scale classical resolution of racemic **9** was facilitated using authentic seed crystals, whose preparation was accomplished via novel coupling of racemic azidoalcohol **17** with the putative acyltriflate **20**.

Potassium channel activators comprise an increasing number of structurally diverse compounds whose common pharmacological property involves the ability to enhance cellular potassium efflux and to effect consequent hyperpolarization of the cellular membrane.<sup>1</sup> WAY-120,491 (**1**), currently in clinical trials as an antihypertensive agent, is a variant of the benzopyran class of potassium channel activators.<sup>2</sup> It is structurally distinguished relative to the prototypical benzopyran cromakalim (**2**) by the bulky *C*-4 isoindolone nucleus and by the moderately electron withdrawing trifluoromethoxy moiety at *C*-6. In striking contrast to either **2** or the *N*-cyananoguanidine pinacidil (**3**) at equihypotensive doses in the spontaneously hypertensive rat, **1** produces *both* (a) a slower onset to maximum blood pressure lowering (4 h to peak effect) and (b) persistent antihypertensive activity (>24 h),<sup>2a</sup> two desirable qualities which may show positive clinical benefits with respect to unwanted side effects typically seen with classical peripheral vasodilator agents.<sup>1c</sup> We describe herein the synthesis and structural characterization of WAY-120,491.

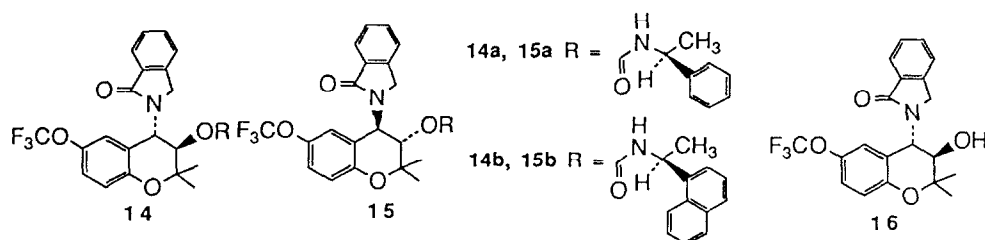


The synthesis of racemic **1** (AY-32,400; mp 212 - 213 °C) begins with *p*-trifluoromethoxyaniline (**4**), which was converted to chromene **7** (bp 50 - 52 °C / 0.5 mmHg) in 58% yield by a sequence analogous to **2**<sup>3</sup>: (1) phenol formation ((a) NaNO<sub>2</sub>; 0 °C, H<sub>2</sub>SO<sub>4</sub>; (b) 9 N H<sub>2</sub>SO<sub>4</sub>, 105 - 110 °C); (2) alkylation of **5** with 3-chloro-3-methyl-1-

butyne<sup>4</sup> ( $\text{K}_2\text{CO}_3$ , KI,  $\text{CH}_3\text{CN}$ , 80 °C, 24 h); and (3) thermal cyclization (185 °C (neat), 4.5 min). Epoxidation to **8** using a buffered two phase system (MCPBA,  $\text{CH}_2\text{Cl}_2$ , aq.  $\text{NaHCO}_3$ ),<sup>5,6</sup> and subsequent ammoniacal treatment (conc.  $\text{NH}_4\text{OH}$ , EtOH, 25 °C, 4 days) provided **9** in 52% yield (mp 105 - 106 °C). Isoindolone formation was initially fashioned using **10**<sup>7</sup> ( $\text{K}_2\text{CO}_3$ ,  $\text{CH}_3\text{CN}$ ,  $\Delta$ ; 48% yield) or in 95% yield by reductive amination<sup>8</sup> with **11**<sup>9</sup> using the reagent derived from  $\text{NaBH}_3\text{CN}$  /  $\text{ZnCl}_2$  (2 : 1) in MeOH at 50 °C for 14 h.. Using the latter reagent, but at shorter reaction time and lower temperature, aminoester **13** was isolated; cyclization was conveniently effected by heating in toluene.



Three successful routes to the resolution of racemic **1** were examined concurrently. In the first approach, racemic **1** was derivatized as diastereomeric carbamates **14** and **15** by heating the racemic alcohol with either (S)-(-)- $\alpha$ -methylbenzyl isocyanate<sup>10</sup> or (S)-(+)-1-(1-naphthyl)ethyl isocyanate. On multigram scale it was more efficient to separate carbamates **14b** ( $[\alpha]_D^{20} +2.0^\circ$  (c 1,  $\text{CHCl}_3$ )) and **15b** ( $[\alpha]_D^{20} -38.5^\circ$  (c 1,  $\text{CHCl}_3$ )) by either flash chromatography<sup>11</sup> or HPLC;<sup>12</sup> carbamates **14a** ( $[\alpha]_D^{20} -4.3^\circ$  (c 1,  $\text{CHCl}_3$ )) and **15a** ( $[\alpha]_D^{20} -71.2^\circ$  (c 1,  $\text{CHCl}_3$ )) were isolated similarly. Trichlorosilane cleavage<sup>13</sup> of carbamates **14** and **15** provided WAY-120,491 (**1**; mp 172 - 172.5 °C;  $[\alpha]_D^{20} -59.9^\circ$  (c 1,  $\text{CHCl}_3$ )) and its optical antipode WAY-120,490 (**16**; mp 170 - 171 °C;  $[\alpha]_D^{20} +58.5^\circ$  (c 1,  $\text{CHCl}_3$ )), respectively, in 75 - 90% yields. X-ray crystallographic analysis of **15a**<sup>14</sup> established the absolute configuration of WAY-120,491 as 3S,4R (Figure 1).



Two alternative resolutions targeted aminoalcohol **9**. Initial success of a classical resolution via chiral salt formation was found to be dependent upon the presence of authentic seed crystals, which were prepared as follows. Epoxide **8** was converted in 82% yield to racemic azidoalcohol **17**, mp 54 - 55 °C, and then coupled to (S)-(+)- $\alpha$ -methoxyphenylacetic acid in a novel fashion via the putative acyltriflate **20**<sup>15</sup> to give **21** (mp 108 - 109 °C,  $[\alpha]_D^{20} +90.0^\circ$  (c 6.1, MeOH)) and **22** (mp 66 - 68 °C;  $[\alpha]_D^{20} +23.1^\circ$  (c 5.4, MeOH)) in 88% yield<sup>16</sup> No loss in the

stereochemical integrity of the chiral auxiliary by either ketene formation or racemization was seen under these conditions. Stereochemical assignments were made on the basis of the Trost model.<sup>17</sup> Thus, the *gem* dimethyl groups of **21** appear upfield in the 200 MHz nmr spectrum relative to **22**; similarly, the C-4 proton of **22** appears upfield in comparison to **21**. Ester **21** was advanced to tartrate salt **23** (mp 195 - 195.5 °C;  $[\alpha]_D^{25} +14^\circ$  (c 1, MeOH)) by: (1) hydrolysis (aq. NaOH, THF, 25 °C, 2 h); (2) catalytic hydrogenation ( $H_2$ , 10% Pd/C, MeOH; 66% yield); and (3) salt formation (L-tartaric acid (1.0 equiv)).<sup>18</sup>

Racemic **9** was then resolved<sup>19</sup> (L-tartaric acid, EtOH) in 91% yield (>99.9% ee)<sup>18</sup> and converted directly to WAY-120,491 (**1**) in 93% yield by reductive amination / cyclization with **12** ((1)  $NEt_3$ , MeOH; (2)  $NaBH_4$ , 0 °C; (3) HOAc, 60 °C 4 h). This process is quite satisfactory for kilogram production of **1**.

The pharmacological profile of **1** coupled with its synthetic accessibility has made this compound worthy of further development.

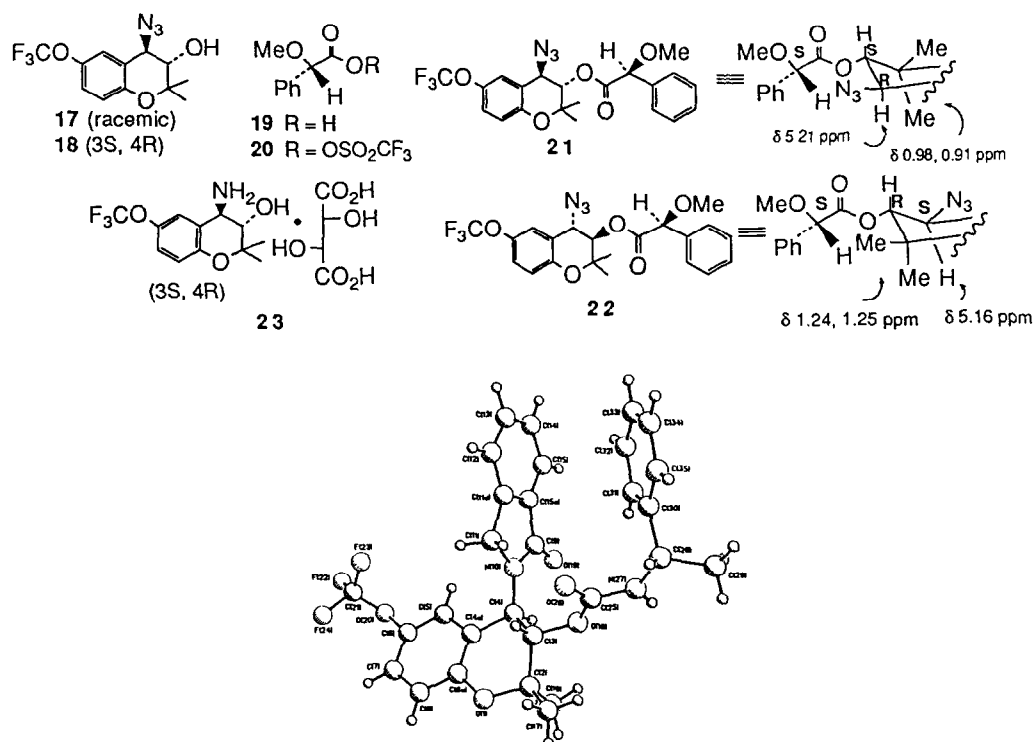


Figure 1. X-ray structure of **15a**.

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16. At 0  $^\circ$ C to **19** (0.34 mol in CH<sub>2</sub>Cl<sub>2</sub> (900 mL) containing pyridine (0.93 mol) was added slowly trifluoromethanesulfonic anhydride (0.34 mol). After 10 min, a solution of **17** (0.23 mol) in CH<sub>2</sub>Cl<sub>2</sub> (150 mL) was added dropwise. The cold bath was removed and stirring was continued for 60 min. The reaction mixture was quenched with sat. NaHCO<sub>3</sub> and extracted into ether. The organic phase was washed successively with aq. CuSO<sub>4</sub> and sat. NaHCO<sub>3</sub>, dried (MgSO<sub>4</sub>), and concentrated to give 98.4 g (88% yield) of crude product. Pure ester **21** was isolated by trituration with hexane. Pure **22** is obtained by HPLC separation using 2% *t*-BuOMe / hexane elution.
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18. The enantiomeric purity of **23** was determined as the benzamide derivative by HPLC using a Chiracel OD column with 7% isopropanol / hexane elution.
19. This resolution with L-tartaric acid, as well as other classical chiral resolving acids, initially failed in the absence of authentic seed crystals.